

How to prepare films for Printed Parts

1 Screening density

Screening of **150 lpi**.

2 Film

We require **Positive film, Right reading, Emulsion side DOWN** (when looking at the emulsion side, the text is not readable).

3 Bleed

Addition for bleed **3 mm**.

4 Minimal line height and font size:

Minimal font size **6 pt**.
Minimal line width **0.1 mm**

5 Binding system

Documents with 4 or more pages must have **V1 binding layout**.

6 Trimming marks

Trimming marks must indicate the net format of the printed parts.

7 Colour definition

CMYK+1

For spot-colour printing we use the **PANTONE Matching System** colour scale

8 Identification of the sources

You must indicate on each film: the **number of the order**, the **colour** code, the **screening data** (lpi). All of this must appear outside the printing area.

9 Print sample

Provide a **Cromalin** or Matchprint to use as a colour guide.

In case of a multi-page booklet, provide a sample showing the order of the pages.

In case of special cut-outs, provide a technical drawing showing the dimensions of the cut-out (including radiuses and curves).